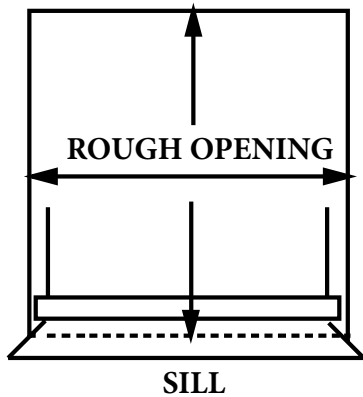


# Installation Instructions

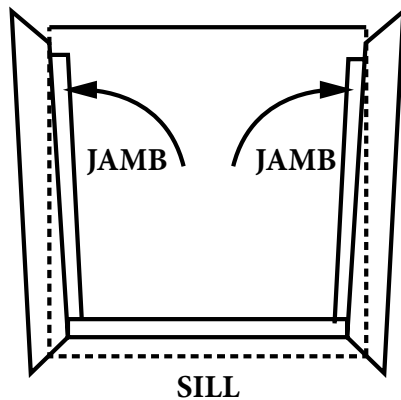
## Slip-on drywall Borrowed Lite Frame

Rough Opening: add 2" to the horizontal and  
2-1/2" to the vertical glass opening sizes

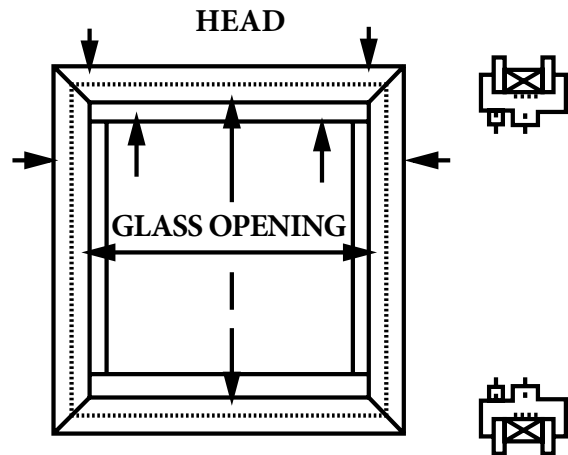


1. Fully retract the plumb anchors. (Turn screw counter clockwise until it stops.)
2. Install one horizontal component (SILL) into the opening at bottom Center SILL

3. Align slot on one JAMB with TAB on one end of already installed SILL. Push tabs into slots. Slide JAMB over wall, pushing the top up against stud.



4. Repeat Step 3 with the other JAMB.
5. At the top, slide one end of HEAD component over wall. Rotate other end up. Push HEAD up against rough opening.
6. Straighten JAMBS so that tabs line up with holes in HEAD.
7. Tap ends of HEAD down at each end angling tabs in their respective slots.



8. Tighten each plumb anchor (turn screw clockwise) until just snug (about 9 turns).
9. Align frame in opening. Adjust anchor screws to square and plumb frame.
10. Tighten all the plumb anchor screws to lock Borrowed Lite in place.
11. Glazer to attach bead with Tek screws provided when glazing Borrowed Lite.

<b>JR METAL FRAMES</b> <small>MANUFACTURERS OF STANDARD AND CUSTOM HOLLOW METAL FRAMES AND DOORS</small>			
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<b>QUALITY SINCE 1981</b>	<b>Title: Installation Instructions</b>		
Original Date:	Revision:	Revision Date:	Drawing Number:
Drawn By:	Scale:	Sheet:	<b>of</b>