

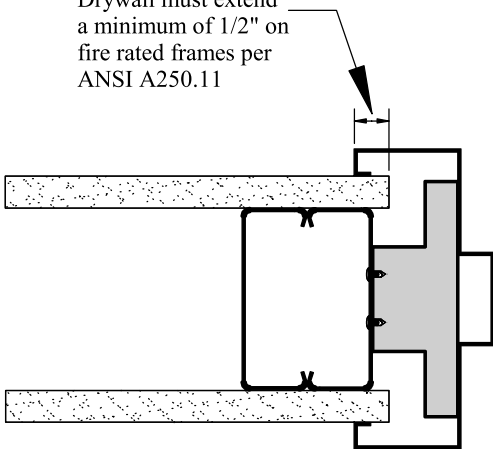
Anchors to be manufactured from  
16 Gauge A-60 Galvanneal Steel.


Steel stud anchors extend 1 3/4"  
from the inside of the frame allowing  
the stud to recess into the frame 1/4".

Quantity of anchors welded to frame per HMMA Specification.

- Frames up to 60" in height                      2 anchors per jamb.
- Frames greater than 60" up to 90"        4 anchors per jamb.
- Frames greater than 90" up to 96"        5 anchors per jamb.
- Frames greater than 96", 5 anchors plus one for 24" or  
fraction over 96", equally spaced at a maximum of 24"  
between anchors, per jamb.

Drywall must extend  
a minimum of 1/2" on  
fire rated frames per  
ANSI A250.11



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<b>QUALITY SINCE 1981</b>	Title: <b>Welded Steel Stud Anchor</b>		
Original Date: <b>04-30-07</b>	Revision:	Revision Date:	Drawing Number: <b>FD0001</b>
Drawn By:	Scale: <b>Do not scale this drawing</b>	Sheet: <b>54 of 55</b>	