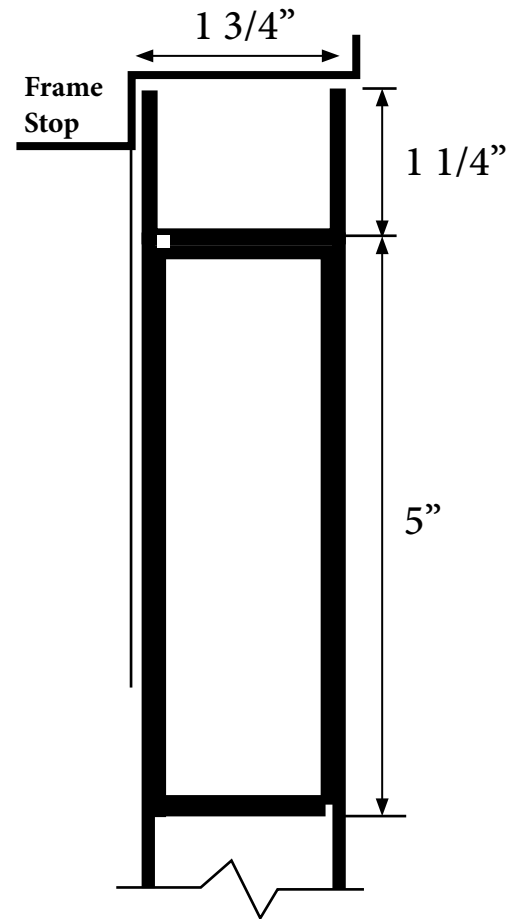


Closer reinforcement boxes are constructed from 2 pieces of 14 gauge A60 Steel C-channel tack welded together to form a box 20" x 5".

Reinforcement is located 1" from edge of door and up tight against the top end channel.

On Honeycomb & Polystyrene doors the closer reinforcement is glued in place to each skin with Haltech 3299 Green contact adhesive.

On steel stiffened doors, the closer reinforcement is either tack welded in place or glued with the adhesive listed above.



<small>MANUFACTURERS OF STANDARD AND CUSTOM HOLLOW METAL FRAMES AND DOORS</small>			
<small>287 Oakland Road, Belgrade, Maine 04917 USA Office 207-465-9066 Fax: 207-465-9452</small>			
QUALITY SINCE 1981	Title: Standard Closer Reinforcement		
<small>Original Date:</small> 09-20-07	<small>Revision:</small> #1	<small>Revision Date:</small> 11-07-07	<small>Drawing Number:</small> DC0004
<small>Drawn By:</small>	<small>Scale:</small> Do not scale this drawing	<small>Sheet:</small> 44 of 55	