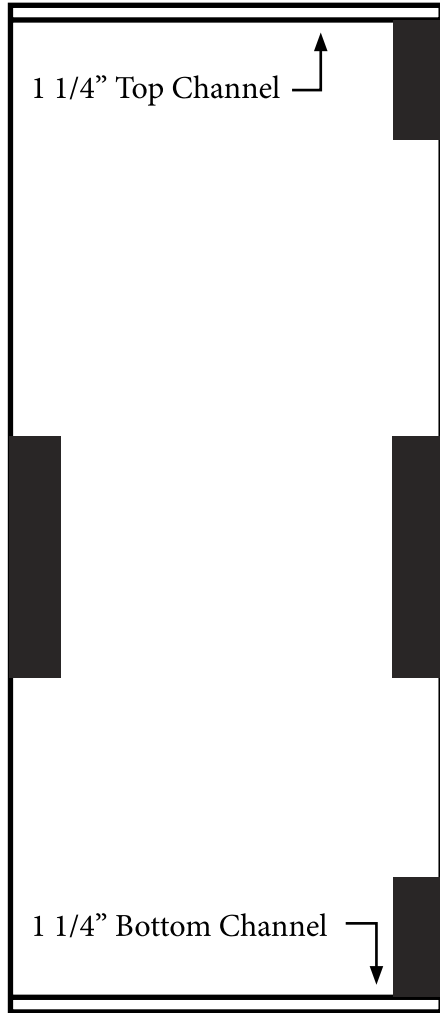


Hinge  
Edge

Lock  
Edge



Exit Device reinforcement boxes are constructed from 2 pieces of 14 gauge A60 Steel C-Channel tack welded together to form a box 4 1/8" x 20". Corner Blocks for SVR Devices are 4 1/8" x 10"

Reinforcement is located tight up against the low side of the bevel edge of the door in locations shown on this sheet

Reinforcements are glued in place to each skin with Haltech 3299 Green contact adhesive.

3'-2"  $\varnothing$  Of Reinforcement

### Reinforcement Box Construction



|   |   |                           |                           |
|---|---|---------------------------|---------------------------|
| <b>JR METAL FRAMES</b><br>MANUFACTURERS OF STANDARD AND CUSTOM HOLLOW METAL FRAMES AND DOORS<br>287 Oakland Road, Belgrade, Maine 04917 USA Office 207-465-9066 Fax: 207-465-9452 |   |                           |                           |
| <b>QUALITY SINCE 1981</b>   | Title: <b>Rim &amp; SVR Exit Device Reinforcement</b> |                           |                           |
| Original Date:<br>09-21-07  | Revision:   | Revision Date:<br>9-25-12 | Drawing Number:<br>DC0005 |
| Drawn By:   | Scale: Do not scale this drawing                      | Sheet: 41 of 55           |                           |