

Door Standard Prep 7 gauge  
Hinge reinforcement  
161 or .134 v blank prep  
Air Dry high performance  
gray primer


Honeycomb Core Doors are available in standard 18 ga A-40 steel.  
For heavy duty commercial and industrial applications 16 ga and 14 ga are available as options. Standard material is A-40 18 g galvaneal steel. Options for steel available are A-40 and A-60 galvaneal and G-90 galvanized as well. Maximum size per leaf is 4'6" x 10'2"  
Doors can be made to any fractional width or height Standard Pre- fit sizes unless otherwise noted are :  
width - (Nominal Size) - 1/4 "  
Height- ( Nominal Size) - 7/8  
Undercut standard is 3/4" unless specified  
Hardware Locations are Manufactured to your specific location  
Template must be provided by customer

Both edges are beveled 1/8 " in 2 " Square edges are available on one or both edges. Doors are constructed w/ mechanical lock seam on both edges.

Standard Door edges have exposed seams:  
Option 1 - Tack weld top and bottom of each edge seam and grind smooth.  
Option 2 - Tack weld each edge seam every 6" dress and grind smooth.  
All Internal Door reinforcements are manufactured with A-40 Galvaneal Steel.  
Doors can be prepped for all commercial mortise lock hardware applications and reinforced for all surface and concealed hardware applications per customer supplied template requirements.

The impregnated kraft honeycomb core is laminated to the steel skins of the door with a high bond moisture cured urethane adhesive.

Fire Rating  
Maximum size up to 3 Hour UL Rating UL 10B or UL 10 C  
Single - 4'0" x 8'0"  
Standard Pair 8'0" x 8'0"

 <small>MANUFACTURERS OF STANDARD AND CUSTOM HOLLOW METAL FRAMES AND DOORS</small>			
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<b>QUALITY SINCE 1981</b>	<b>Title: Honeycomb Core Door</b>		
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